

# MEGACYCLE CAMS

90 MITCHELL BLVD. SAN RAFAEL, CA 94903 (415) 472-3195

# SPECIAL INSTRUCTIONS

## TIMING CARD

MAKE & MODEL: MOTOGUZZI 750/850 TWINS

CAM # 620-x9 (Norris S Grind)

TIMING AT LIFT AT VALVE  
TIMING CHECKED WITH ZERO CLEARANCE  
(see running clearance - lash below)

TDC LIFT AT THE VALVE  
with Lash  
Using 1.20 rocker ratio

intake .114"

exh .109"

	INTAKE	EXHAUST
OPEN:	39° BTC	73° BBC
CLOSE:	73° ABC	39° ATC
VALVE LIFT:	.392"	.392"
at .020" DURATION:	292°	292°
LOBE CENTER:	107°	107°
LASH or RUNNING CLEARANCE (cold)	.008"	.010"

REVISED 09/005/bd

## TIMING CARD

MAKE & MODEL: MOTOGUZZI 750/850 TWINS

CAM # 620-x9 Alternate Timing

TIMING AT .040" LIFT ~~AT VALVE~~ AT THE CAM (aka at the Lifter)  
TIMING CHECKED WITH ZERO CLEARANCE  
(see running clearance - lash below)

	INTAKE	EXHAUST
OPEN:	22° BTC	56° BBC
CLOSE:	56° ABC	22° ATC
<del>VALVE</del> cam LIFT:	.326"	.326"
DURATION:	258°	258°
LOBE CENTER:	107°	107°
LASH or RUNNING CLEARANCE (cold)	.008"	.010"

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