

Raceco Cycles

FOR ROAD AND RACE

90mm Piston Cylinder Kits LMI,III,1000

92mm Piston Cylinder Kits LMIII,1000

Stainless Rocker Oil Feed Lines

Stainless Brake Lines

Stainless Engine Hardware Kits

Twin Plug Conversions

Flow Bench Tested Porting

Competition Valve Jobs

Transkontinental 7.25 lb. Clutches

Camshafts

Valve Spring Kits

Alloy Timing Gears

45.5mm High Velocity Valve Conversions

Carrillo Connecting Rods

Agostini Rear Sets

Lightened Flywheels

Sintered Bronze Clutch Plates

Voltpak Replacement Rectifier/Regulator

Custom Valve Guides

Nickel Moly Valve Seat Installations

Ferodo Replacement Brake Pads

High Performance Oil Breathers

Transkontinental Race Frame Kits

Mikuni 41.3 Flat Slide Carbs

Dyna Electronic Ignitions

RACECO GUZZI GOFASTUFF

Raceco Cycles 333 KENT AVENUE

BROOKLYN, NEW YORK 11211 • (718) 782-6636



333 KENT AVENUE BROOKLYN, NY 11211 TEL 718-782 – 6636 FAX 718 - 387-5392

TWIN PLUG CONVERSIONS

"Round" head - Machining, two 10mm plugs, special plug wrench and replacement head bolts. Spacers for long reach 10mm plugs for racing applications supplied on request. \$150.00

"Square" head twin plug conversion. Heads are TIG welded and rocker feed oil passages are re-routed. Oil lines for rocker feed must be altered. Send oil line to head couplings along with heads. \$275.00

TWIN PLUG CONVERSION ACCESSORIES

KV COILS

Twin lead 30,000 volt coils. One set required per machine. \$95.00

MULTI ANGLE SPARK PLUG CAP

Adjusts to any angle for gas tank clearance. Each. \$4.50

TWIN PLUG REPLACEMENT PARTS

10mm NGK #7 spark Plug. Each. \$2.50

14mm NGK B 7 ES (To match above) Each. \$2.50

Special 10mm Spark plug socket wrench (3/8 drive) \$12.00

STAINLESS STEEL ROCKER OIL FEED LINES

Stainless lines for RACECO Twin Plug Conversion on square fin models. Per set \$75.00

KV COILS

Single output coils for non twin plugs. Per pair \$95.00



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FLOW TESTED STAGE 1 PORTING - GUZZI

Intake and exhaust tracks ported for higher performance. Guides must be removed for porting and porting must be done with complete valve job (not included). Send heads and manifolds. \$325.00

COMPETITION VALVE JOB

Three angle blended valve seats. When installed with our Ampco 45 valve guides, guides are honed to within .0002" of desired guide stem clearance. Springs are stacked to within 5 lbs. Spec sheet is returned with your heads showing: seat run-out, guide clearance, and all spring stack details. Please specify if you are using other than stock cam and year and model if stock. Parts not included. Per valve \$30.00

CUSTOM VALVE GUIDES

Valve guides fabricated from AMPCO 45 Aluminum Bronze Silicon alloy. Extremely durable and competition proven. Custom sized to your heads. Bores honed to your valves. Each \$30.00

NICKEL CHROME MOLY VALVE SEATS

Nickel Chrome Moly valve seats installed in your heads. Includes RACECO Competition Valve Job. \$350.00

'BIG VALVE' CONVERSION

For all 'Non - Le Mans' models. 42mm intake valves for 750 - 1000 MOTO GUZZI. Includes intake valves, RACECO Ampco '45' intake valve guides, competition valve job on intake seats and 'choked' inlet ports for improved breathing. \$250.00

CRANK BALANCE SERVICE

Crankshafts dynamically balanced to proper factor on the Schenck balancer. S POA



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'I' HEAD PACKAGE

For all Non - Le Mans models. Puts your 850 / 1000
back out front. Includes the following:

Stage I porting
Big Valve Conversion
4 RACECO Ampco 45 guides
Competition valve job
Twin Plug machining (round heads)
RACECO valve springs
Matched Le Mans manifolds (36mm) and
rubbers
New exhaust valves
Bead blasting of heads

\$995.00

SOLID ROCKER ARM SPACERS

Replace rocker arm shaft springs and reduce drag on
rocker arms. Must be fitted. Send entire rocker arm/
tower assemblies.

\$30.00



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KILLER GOOSE HEAD PACKAGE

#1 Requires one pair of "T" heads (including CX 100, T-3, G-5 SP, Convert, V7 Sport, or any heads with 41mm intakes and 35mm exhausts).

Heads converted to accept 44mm intakes and 37mm exhausts. Requires converting to LM I pistons or 90mm kit for LM I heads.

Includes: Machining combustion chambers
Installation of Over Size Chrome Moly Valve Seats
Raceco Ampco "45" valve guides
Stage II Raceco porting
Raceco competition valve job
Twin plug machining
New valves
Raceco valve springs
Intake manifolds \$1450.00

#2 Same as above but intake valve size increased to 45.5mm, the same package as used on Dr. John's PRO TWINS machine. \$1600.00

#3 Requires one pair of LM I or LM III heads. Heads converted to 45.5mm inlets and 37mm exhausts. All features of #1 except; Combustion chambers are hand blended instead of machined, and existing manifolds are used. \$1425.00

#4 Our 'Full Race' head package. Requires one pair of "T" heads, LM I heads or LM III heads. All the features of package #1 but valves and seats are converted to 49mm inlet valves and 40mm exhaust valves. Requires using our Wiseco 95mm or 97mm pistons. \$1750.00

Please specify if using 36mm or 40mm Dellorto Carbs, or 42mm, or 45mm Mikuni Roller Slide carbs.



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90MM BIG BORE NIKASIL KITS

Complete, bolt on kit to replace your existing cylinders and pistons on LE MANS I, III, 1000 with 90mm pistons and Nikasil cylinders bringing your motor out to a full 992cc (Crankcases must be bored out on LE MANS I). \$675.00

NEW 92 MM BIG BORE NIKASIL KITS FOR LM III AND LM 1000

Basically a 1036cc drop in kit for LM 1000's. Crankcases do not have to be re-bored nor crank re-balanced. Studs and push-rods may have to be shortened as cylinder height is 2mm shorter than standard. \$750.00

850 "T" HEAD BIG BORE

Your cylinders machined to accept new cast iron liners. Cylinders precision finished on our SUNNEN CYLINDER KING. Includes new pistons, rings, pins, and circlips. Increases displacement from 850cc to 950cc. \$750.00

RACECO 90MM CONVERSIONS

Your cylinders relined with new cast iron liners finished to accept our 90mm Wiseco Ultra Lite pistons (included). For LM I, III, and RACECO "KILLER GOOSE" package. Crankcases must be bored on LM I. Crank should be rebalanced. Includes solid copper head gaskets. \$675.00

RACECO 95MM CONVERSIONS

For square fin motors only. Your cylinders relined with new cast iron liners to accept our 95mm Wiseco Ultra Lite pistons (included). For LM III, LM 1000 or our "KILLER GOOSE" package. Cases must be bored and crank rebalanced. Includes copper head gaskets. \$775.00

97MM CONVERSION FOR RACE ONLY

All conditions as above except 97mm pistons. \$800.00



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90MM PISTONS

90mm Pistons, specially made for us by Wiseco with ultra lite wrist pins - 492 grs. complete. For LM I,III,or 45.5 "KILLER GOOSE". For cast iron liners only.

Per pair \$275.00

95MM PISTONS FOR RACING

95mm Pistons specially made for us by Wiseco. Dome for LM I, LM III, and "KILLER GOOSE" heads. Complete with rings, circlips, and our "ULTRA LITE" wrist pins. Approximate 10.2:1 compression.

As above but for LM 1000 heads.

Per Pair \$325.00

97MM PISTONS FOR RACING

Same as above but meant for our "KILLER GOOSE" #4 package with 49mm and 40mm valves. Can also be used with LM 1000 heads.

Per Pair \$350.00

CRANKCASE BORING

Crankcases bored to accept our big bore kits where necessary. Send stripped clean crankcases.

\$100.00

CUSTOM CAST IRON LINERS

Manufactured to accommodate our 95mm and 97mm pistons. Not recommended for Round Fin motors. Cases must be bored.

Per Pair \$220.00



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SOLID COPPER HEAD GASKETS FOR 90, 92, 95, & 97 MM BIG BORE KITS

Specify model. Available in .030" and .040". Per pair \$50.00

82MM STROKER CRANK

Forged crank ground to 82mm stroke (not welded). Stock Stroke = 78mm.

For Daytona and later Guzzis with Ducati Mechanical Alternators.

For earlier Guzzis with Bosch type Alternators.

Limited Quantities \$700.00

STROKER CRANK BASE SHIMS

Copper base shims to compensate for additional stroke when using 82mm crank. Per Set \$80.00

ULTRA PRECISION CYLINDER RESIZING

Cylinder resizing on our SUNNEN CYLINDER KING; the finest equipment available for resizing and finishing. Cylinders are held to closer tolerances than original manufacturer's specifications for size, roundness, straightness and surface finish to insure immediate ring seating and good compression. Cylinders honed to optimum microfinish for rings being used.

Per cylinder to .030 overbore \$35.00



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DISPLACEMENT TABLE

| | BORE | STROKE | CC'S |
|------------------|------|--------|------|
| Stock LM III | 83 | 78 | 844 |
| | 83 | 80 | 865 |
| | 83 | 82 | 886 |
| Stock LM 1000 | 88 | 78 | 948 |
| | 88 | 80 | 973 |
| | 88 | 82 | 997 |
| | 90 | 78 | 992 |
| | 90 | 80 | 1017 |
| | 90 | 82 | 1043 |
| Stock 1100 Sport | 92 | 78 | 1037 |
| | 92 | 80 | 1063 |
| | 92 | 82 | 1090 |
| | 95 | 78 | 1105 |
| | 95 | 80 | 1133 |
| | 95 | 82 | 1162 |
| | 96 | 78 | 1129 |
| | 96 | 82 | 1186 |
| | 97 | 78 | 1152 |
| | 97 | 80 | 1182 |
| | 97 | 82 | 1211 |

GASKET SETS

Genuine Moto Guzzi Gasket Sets for T-3 and later:

| | |
|----------------------|---------|
| 850 Le Mans I | \$75.25 |
| 850 T-3 | \$75.25 |
| 1000cc "round head" | \$75.25 |
| 850 Le Mans III, T5 | \$75.25 |
| 1000cc "square head" | \$75.25 |



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'390' CAMSHAFT

A very streetable higher lift cam, giving good mid-range boost to replace stock GUZZI .330" lift cam. Increased performance with absolutely no sacrifice in reliability. No modifications required. Hardface regrind.

\$230.00*

NORRIS CAMSHAFTS

"SS" Grind- Hot street cam. .439" lift.

"RR-3" Grind - Upper limit for street, good roadrace cam. .454"/.439" lift.

"382/382" Grind - Roadrace only. .462" lift.
Billet cams no exchange necessary. Each \$279.00

NOTE - Norris camshafts are not 'drop-ins' and require fitting. When doing our 'COMPETITION VALVE JOB', we can modify your heads to accept Norris camshafts at an additional charge of \$100.00. Pistons must also be flycut on two roadrace cams.

RACECO POWER VALVE SPRING KITS

End valve float! Boost your full lift valve spring pressure from 155 lbs. to a safe responsive 190 lbs. (higher on roadrace cams).

\$60.00**

TITANIUM VALVE COLLARS

Titanium valve collars for 750 - 1000 Guzzis.
Set of 4 \$67.25

"SPECIAL" TITANIUM VALVE COLLARS

For RACECO TYPE XX full race valve springs.
Set of 4 \$87.25

* Send old cam with order or include a refundable \$200.00 'core deposit' with order.

** We will set up your heads, free of charge, if you forward heads with order, or indicate which cam you are using and we will supply "stack heights".



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ALLOY TIMING GEARS

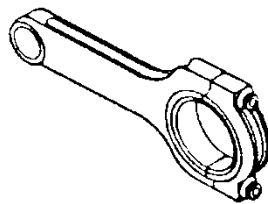
3 piece aluminum timing gears replace chain and sprockets on all T-3 and later models. Eliminate chain wear, reduce weight and insure precise ignition and cam timing. \$275.00

ENDURANCE COMPETITION OIL BREATHER

For all round or square head models (except late LM 1000). Essential if removing 'snorkel' breather air filter. \$110.00

CARRILLO CONNECTING RODS

Stronger, 50 grams lighter, the ULTIMATE rod. Per pair \$420.00



MIKUNI 45MM ROLLER SLIDE CARBS FOR RACING

The ultimate big bore racing carb we have been waiting for. Will carburate with 3/16 turn throttle. All jetting has been worked out. Carbs only. Per pair \$750.00

WINDAGE TRAY OIL COOLER

Combination windage tray, oil cooler and sump spacer. \$150.00

NEW --- CHROME MOLY PUSH RODS

Chrome moly push rods mean less flex and more exact camshaft definition with significant increase in mid-range performance on any cam. A mere 10 grams heavier than stock. A set of four at about the same price as a single OEM aluminum push rod. Suitable for 850-T and later, not V-7 Sport and earlier.

Per set of four \$ 65.00



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HIGH VOLUME OIL PUMP

Handles about 20% more oil. For 1977 and later Big Blocks. If running chain and sprocket instead of Alloy Gears, it is necessary to change oil pump sprocket.

| | |
|----------|-----------|
| Oil Pump | \$ 233.76 |
| Sprocket | \$ 97.97 |

INCREASED OIL SCAVENGE UPDATE

Help prevent oil cavitation. Price applicable when rebuilding complete motor. \$ 50.00

HIGH VOLUME FREE FLOW OIL FILTER

High volume oil filter installs same as OEM unit. Adapter required for Pre '94. Must use sump spacer as found on later models.

| | |
|---------------------|----------|
| Oil Filter | \$ 13.39 |
| Adapter for Pre '94 | \$ 29.23 |

DAYTONA OIL PRESSURE RELIEF VALVE

A better designed oil pressure relief valve to insure that the relief valve doesn't 'hang open'. Fits all big block Guzzis after 1976. \$101.40

BASIC ENGINE REBUILD

Engine disassembled, cleaned, inspected and reassembled. Valve work and boring if necessary, as well as parts are additional. Engine must be delivered drained of oil. \$350.00



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"NEW" STAINLESS STEEL VALVES

One piece forged stainless valves with tuftrided stems for compatibility with all guide materials. Stems have stellite tips so there is no need for lash caps as on other stainless valves.

Available for all post '76 Big Block Guzzis. A superior value at almost 1/2 the price of OEM valves.

| | | |
|--------------|--------------|------------|
| | T-3 TYPE | |
| 41mm intake | | |
| 36mm exhaust | | \$45.00 ea |
| | LMI-III TYPE | |
| 44mm intake | | |
| 37mm exhaust | | \$45.00 ea |
| | LM1000 TYPE | |
| 47mm intake | | |
| 40mm exhaust | | \$49.00 ea |

42MM MIKUNI ROLLER SLIDE GARBS FOR STREET

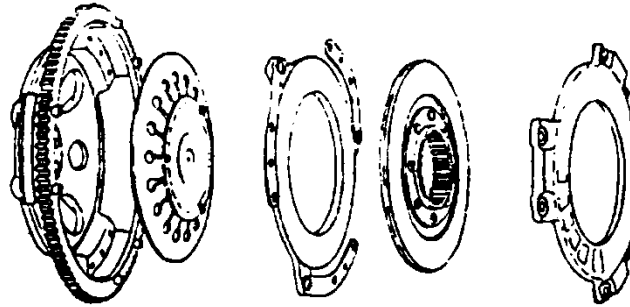
Jetted for street. Requires minimum of 44mm intake valves with cylinder head porting and nonrestrictive exhaust system to gain full benefit on the street. The newest and best carbs available for big bore GUZZIS. Modified to offer a lighter pull than 36mm Dellortos. Customer must fit 2 into 2 throttle cables, air cleaners and rubber manifold sleeves.

| | | |
|---|----------|----------|
| | Per Pair | \$650.00 |
| Guzzi style choke cable assembly for above. | | \$22.50 |



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transkontinental



TRANSKONTINENTAL ULTRA LIGHT CLUTCH/FLYWHEEL ASSEMBLY

Complete clutch / flywheel assembly weighing a mere 7.25 lbs. versus the stock GUZZI assembly weighing 18.25 lbs. A full 11 lbs. lighter! Less rotating mass on the crank means faster acceleration. A stronger, smoother clutch. A beautiful example of fine SWISS craftsmanship.

\$1150.00

TRANSKONTINENTAL REPLACEMENT PARTS

| | |
|----------------------------------|----------|
| Friction Plate | \$175.00 |
| Cast Iron Pressure Plates (each) | \$125.00 |
| Spring Assembly | \$125.00 |

BARNETT CLUTCH SPRINGS

Barnett heavy duty clutch springs. Per set of eight. \$15.00

FLYWHEEL LIGHTENING

Your flywheel and ring gear precision machined and lightened by 3 1/2 to 4 lbs. Flywheel and ring gear then dynamically balanced as a unit. Timing marks are restored. Send flywheel, ring gear and ring gear/flywheel retaining bolts (8).

\$250.00



333 KENT AVENUE BROOKLYN, NY 11211 TEL 718-782 – 6636 FAX 718 - 387-5392

STAINLESS STEEL BRAKE LINES

AN 3 Aircraft Quality stainless steel braided brake lines for all LE MANS models. Complete front and rear lines with new crush washers. Not DOT approved and intended for racing only. \$130.00

Also available for all other GUZZI models on Special Order basis. Requires \$50 deposit. Allow three weeks for delivery.

STAINLESS STEEL ROCKER OIL FEED LINES

Same AN 3 Aircraft Quality stainless braided lines as brake lines above. Swaged high pressure fittings that will not leak or pop off. Available for 'Square' or 'Round' fin models. Please specify. \$55.00

STAINLESS STEEL ALLEN SCREW KITS

- Rocker covers (both) \$9.10
- Front timing cover \$9.10
- Gear box cover \$6.50
- Sump (without spacer) \$12.50
- Sump (with spacer) \$25.00
- Dome nuts for rear drive or exhaust (4 pcs) \$9.10
- Alternator cover (specify with or without spacer) \$3.75

STAINLESS STEEL BANJO BOLTS

Stainless Steel banjo bolts for rocker feed lines. Each \$9.00

**STAINLESS STEEL ROCKER OIL FEED LINES FOR RACECO TWIN PLUG
CONVERSION ON SQUARE FIN MODELS**

Per set \$75.00



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DYNA III ELECTRONIC IGNITION

High performance pointless ignition sets. Eliminates points and condensers. Machine may be timed with strobe light or statically. \$137.50

RACECO TOTAL LOSS FULL RACE IGNITION

Crank mount ignition, using DYNA S pick up system, when alternator is removed for a total loss mode for racing. Mounting hardware included. As used on DR. JOHN'S championship PRO TWINS GUZZI. \$350.00

DYNA REV LIMITER

Prevents over-revving by cutting out coils when preset RPM are reached. Cheap insurance. \$59.00

TIOI ADAPTER FOR MOTO GUZZI

Required when using Dyna Rev Limiter on Moto Guzzis with electronic tachs. \$13.95

SELF CONTAINED TIMING LITE

Pocket size (1 1/2" X 1 1/8" X 7 3/4") AA battery powered timing light with a super brite light. Includes case and batteries. \$79.80

VALVE AND CLUTCH ADJUSTING WRENCH

A substantial double ended offset wrench to get a proper grip on valve and clutch arm adjusting screws. \$15.00

VOLTPAK RECTIFIER/REGULATOR REPLACEMENT

Replaces standard GUZZI rectifier and regulator at a fraction of the cost of the standard units. Requires minor re-wiring. Instructions included. \$85.00



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CLOSE RATIO TRANSMISSION

Close ratio gear sets for MOTO GUZZI big twins. Gear clusters only. Requires fitting and some special shop tools. Specify for street or for race (1st and 2nd gear taller on race transmission). \$975.00

Close ratio transmission installed in your gearbox. includes gearbox rebuild and inspection with replacement of worn parts and seals. Rebuild parts other than close ratio gear sets are not included. Specify race or street. Send assembled transmission drained of oil. \$1100.00

CONTI * BUB EXHAUST SYSTEM

Bub header pipes in 40mm OD with genuine Conti 750SS mufflers. Combines the big sound with power to match. A 'bolt on' for all Le Mans models. Chrome. \$640.00

Conti muffler clamps. Each \$15.00

GUZZI REAR END SERVICE

Rear ends assembled or changed on the RACECO rear end jig to factory tolerances. Ratios available: 6/32, 7/33, 8/33, 8/35, 8/37, and 9/34. Labor only - parts additional. \$150.00

TRANSMISSION REBUILD SERVICE

Complete transmission rebuild. Parts not included. Send assembled transmission drained of oil. Labor only. \$125.00

REAR END GEAR SETS AVAILABLE

6-32 \$532.32
7-33 \$532.32
8-33 (Coarse spline) \$432.14
8-35 \$497.94
8-37 \$581.42
9-34 \$431.16



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GAMAN REPLACEMENT SEAT

For LMI, LMII, and CX100. A good looking, comfortable, dual replacement seat that finally allows you to take more than 1 hour trips without the pain of original equipment seats.

\$220.00

AGOSTINI REAR SET FOOT PEGS

Rear set foot pegs retain passenger foot pegs. Beautifully constructed. Change in leverage cures many Guzzi 'missed shift' problems. Bolt on for LM I,II,III,IV. Can be retrofit to other models.

\$220.00

FERODO BRAKE PADS

Softer compound B-3 2453 brake pads. Per set \$21.50

TRANSKONTINENTAL "LO MOUNT" BATTERY CARRIER

Stainless steel battery box mounts under gearbox, carrying a full size battery. Requires removal of center stand.

\$105.00

KONI SHOCK ABSORBERS

Available for all large twins. Specify year and model. \$300.00



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NEW !!! FROM TRC *

ULTRA-LITE RACING CHASSIS

Finally an ultra-lite frame kit for Moto Guzzi. Frame kit with engine and complete running gear is a mere 324 pounds. You may be required to use lead ballast to meet minimum weight requirements.

Frame kit includes:

- Frame sections
- Swing arm
- Rear Mono Shock
- Gas tank (incorporating battery holder and breather box)
- Seat with rear fender
- Front fender
- Foot controls with pegs
- Hydraulic clutch mechanism
- Front timing cover and other engine mounting brackets.
- Special modifications to your rear gear box cover and universal joint

Owner must supply:

- Wheels, brakes and hydraulics
- Forks and hand controls
- Exhaust system (drawing supplied)
- Electronic tach
- Fairing (if desired)
- Electronic total loss ignition

We can, at additional cost, supply the "Owner supplied items".
Swing arm is set up for 17" X 5.5 rear wheel
Steering head is same as on all Guzzis from 1976 thru LM III
Frame has fairing mount brackets
Frame kit can be shipped UPS

Frame kits are available on a SPECIAL ORDER BASIS and require a \$2000 deposit.

*Formerly Transkontinental



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FLOW BENCH ANALYSIS

Your heads tested on our flow bench with comparison to stock heads.

Per cylinder \$35.00

GUIDES KNURLED

Restore worn guides. Guides knurled and honed within .0002" in cylinder heads. Ship heads and valves.

Each \$10.00

HELICOILS INSTALLED

| | | |
|---|------|---------|
| American UNF, UNC or METRIC: thru 3/8" or 10mm. | Each | \$6.00 |
| Spark plugs: 10mm, 12mm, or 14mm. | Each | \$15.00 |
| British: BSW or BSF, thru 7/16" | Each | \$10.00 |

FLOW BENCH TESTED PORTING

All makes - improved flow for better breathing and more power. Fully documented results showing actual increase on your heads.

\$POA

COMPLETE MOTOR REBUILDS

Motors 'blueprinted' to your specs or ours.

\$POA

Cylinder heads or total combustion volumes cc'd for equal compression and optimum performance.

\$POA

GLASS BEAD BLASTING

Cylinder heads - per cylinder

\$12.00

ALL PRICES SUBJECT TO CHANGE WITHOUT PRIOR NOTICE